

4/5/2018

Print



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Pa Dt
PO039319	DIV001-VU	1	1	Net 30	M7075T6S6.000X1.000	7075-T6S Sheet 6" Thick Plate X 1" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				12	4/30/2018	12		S058472	Stock	4/5/2018	\$ 33.04 / ft		0
Total:										12		12							

Plex 4/5/2018 12:44 PM Dart, Dubois, Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039319**

Supplier: DIV001-VU
Diversified Industrial Products
14 Connor Lane
Deer Park, NY 11803 USA
Phone: 516 822 8300
Fax: 516 822 8332

PO No: PO039319

PO Date: 3/14/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 14 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7075T6S6.000X1.000		7075-T6S Sheet 6" Thick Plate X 1" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	3/23/18	12 ft	0 ft	12 ft	\$33.04/ft	\$396.48
2	M7075T6S1.750X2.250		7075-T6 Sheet 1.750" X 2.250" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	3/23/18	24 ft	0 ft	24 ft	\$26.36/ft	\$632.64
3	M7075T6S1.500X1.500		7075-T6S Sheet 1.5" Thick Plate X 1.5" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	3/23/18	24 ft	0 ft	24 ft	\$16.46/ft	\$395.04
4	M7075T6S3.000X4.000		7075-T6S Sheet 3.000" Thick X 4.000" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	3/23/18	12 ft	0 ft	12 ft	\$72.05/ft	\$864.60

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	M7075T6S0.375X6.000		7075-T6S Sheet .375" Thick Plate X 6" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	3/23/18	24 ft	0 ft	24 ft	\$16.30/ft	\$391.20
6	M7075T6S2.000X0.750		7075-T6S Sheet 2" Thick Plate X 0.75" Wide : MAT'L 7075-T6/T62 ALUMINUM SHEET SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209 MAT'L 7075-T6/T62 ALCLAD ALUMINUM SHEET SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209 receive ft	Firmed	3/23/18	24 ft	0 ft	24 ft	\$14.38/ft	\$345.12
Grand Total:										\$3,025.08
Order Notes										
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p>										

Plex 3/14/18 2:36 PM dart.lavoie.chantal



14 Connor Lane, Deer Park, NY 11729 Tel: 631.761.6200 Fax: 631.761.6201

Customer PO #	Order Date	SP
PO039319	03/14/18	AB

Sales Order Number	45716
Invoice Date	3/27/2018
Invoice Number	66208

# Pkg.	1 BUNDLE
Weight	135 LBS

Ship To:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Ship Date	Shipped Via	Test Reports
3/27/2018	JOURNEY FRT.	Y

Item #	Order Qty	U/M	Description	Qty Shipped	Bal. on Order
1	12	FT	PART# M7075T6S6.000X1.000 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 6" X 1" X 12 FT MILL: KAISER; LOT#: 261651B4	12	0 APR 05 2018 DAS 11 9-89
2	24	FT	PART# M7075T6S1.750X2.250 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 1.75" X 2.25" X 12 FT. MILL: ARCONIC, LOT#556021	0	
3	24	FT	PART# M7075T6S1.500X1.500 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 1.5" X 1.5" X 12 FT MILL: KAISER, LOT#247208B2	0	

PACKING LIST
CERTIFICATE OF COMPLIANCE

We certify that the materials described above conform to the specifications stated.

Callie Vail
Quality Control Manager



14 Connor Lane, Deer Park, NY 11729 Tel: 631.761.6200 Fax: 631.761.6201

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PO039319	03/14/18	AB

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DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

# Pkg.	1 BUNDLE
Weight	135 LBS

Ship Date	Shipped Via	Test Reports
3/27/2018	JOURNEY FRT.	Y

Item #	Order Qty	U/M	Description	Qty Shipped	Bal. on Order
4	12	FT	PART# M7075T6S3.000X4.000 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 3" X 4" X 12 FT MILL: ARCONIC, LOT#406363	0	
5	24	FT	PART# M7075T6S0.375X6.000 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 .375" X 6" X 12 FT MILL: KAISER, LOT# 252927B9	0	
6	24	FT	PART# M7075T6S2.000X0.750 7075-T6 ALUMINUM PER QQ-A-250/12, AMS-QQ-A-250/12, AMS 4045, OR ASTM B209 2" X .75" X 12 FT MILL: KAISER, LOT# 243265B6	0	

PACKING LIST
CERTIFICATE OF COMPLIANCE

We certify that the materials described above conform to the specifications stated.

Callie Vail
Quality Control Manager

SHIP TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729
SOLD TO:
DIVERSIFIED INDUSTRIAL PRODUCTS 14 CONNOR LANE DEER PARK, NY 11729

KAISER ALUMINUM

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4501741

CUSTOMER PO NUMBER: 102362-1	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 104216/20	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1253403-1	SHIP DATE: 14-MAR-2018	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 7624 LB	QUANTITY: 8 PCS EST.	TRUCK B/L #: 2072483	GAUGE: 1.0000 IN (25.4000 MM)	PRODUCT DESCRIPTION: KaiserSelect Plate
			DIAMETER/WIDTH: 60.500 IN (1538.7 MM)	LENGTH: 152.500 IN (3873.5 MM)

MHU 2209494: LOT 261651B4: 5 pieces;
MHU 2209496: LOT 261651B4: 3 pieces;

Certified Specifications

AMS 4046/RevL

AMS-Q (A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 261651B4

Cast 528

Drop 10

Test Results
Ingot 4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper
T651

Dir / # Tests
LT / 2 (Min:Max)

Ultimate KSI (MPA)
83.3 : 84.0
(574 : 579)

Yield KSI (MPA)
73.6 : 74.8
(507 : 516)

Elongation %
13.3 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.5	0.05	2.5	0.19	5.7	0.03	0.01	0.02	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

DIVERSIFIED INDUSTRIAL PRODUCTS CORP.
CERTIFY THIS A TRUE COPY OF THE
MILL TEST REPORT USED TO FILL YOUR
ORDER.

Company DART AEROSPACE
PO# PO039319
Our Inv. # 66208
Qty. IT 1 - 12 FT
Part # M7075T6S6.000X1.000
QC Dept. Cathi Vail
Cathi Vail



Trentwood Works
PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4501741

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- * All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1215 (≤ 1 ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- * is free of weld repair.
- * meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 770254656.000X1.000
 DATE: APR 05 2018

PO / BATCH NO.: 039319/5058472

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	QQ-A-250/12
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	Heat # 261651B9
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 APR 05 2018</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209

OR

△ PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

△ PART NUMBER: M7075T6S | TTT | X | W.WWW |
| THK | | WIDTH |

△ WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

△ PREFERRED SIZE: TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD: REF TO "PLATE", "T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	D9		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
REV. B			
SHEET 1 OF 1			
TITLE 7075-T6 SHEET/PLATE SPEC NTS			
SCALE			
COPYRIGHT © 2010 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATION TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD			